



Material - AISI 8620

Standard Specification for Structural and Constructional Steels

Group - Ferrous Mild Steel Alloys

Sub Group - AISI 8620 Standard Specification for Structural and Constructional Steels

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Forging, Bar, Wire and Shape

Chemical Composition			Heat Treatment															
Carbon	C %	0.180 - 0.230	Annealing or Normalising or Hardening + Tempering															
Silicon	Si %	1.500 - 0.350																
Manganese	Mn %	0.700 - 0.900																
Phosphorus	P %	0.035 max.																
Sulphur	S %	0.040 max.																
Chromium	Cr %	0.400 - 6.000																
Nickel	Ni %	0.400 - 0.700																
Molybdenum	Mo %	0.150 - 0.250																
Copper	Cu %	0.500 max.																
Tungsten	W %	0.100 max.																
other	Ot %	1.000 max.	<table border="1"> <thead> <tr> <th colspan="2">Mechanical Properties</th> </tr> </thead> <tbody> <tr> <td>Tensile Strength in Mpa</td> <td>480 - 965</td> </tr> <tr> <td>Yield Strength in Mpa</td> <td>-</td> </tr> <tr> <td>Elongation in %</td> <td>-</td> </tr> <tr> <td>Reduction of Area in %</td> <td>-</td> </tr> <tr> <td>Hardness in HB</td> <td>99 min.</td> </tr> <tr> <td>Impact in Joule</td> <td>48.1 - 61.5 J @ RT</td> </tr> </tbody> </table>		Mechanical Properties		Tensile Strength in Mpa	480 - 965	Yield Strength in Mpa	-	Elongation in %	-	Reduction of Area in %	-	Hardness in HB	99 min.	Impact in Joule	48.1 - 61.5 J @ RT
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Iron	Fe %	Balance																
-	-	-																
-	-	-																
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J12048	UNS	USA	Casting
8620	SAE	USA	Bar, Tube, Sheet, Strip and Forging
8620	AMS	USA	Bar and Forging
A732 13Q	AISI	USA	Casting
J13047	UNS	USA	Casting
A487 4A	ASTM	USA	Casting
A487 4B	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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